

How Dry Extrusion Works

Dry extrusion uses pressure and temperature to erupt oilseeds and gelatinize starches around fat cells. During the process, protein-fat and protein-starch matrices are formed and antinutritional factors are dissipated, creating a *Nutritionally Better* animal feed ingredient.

The Power <u>)</u> Extrusion

O&T Farms creates exceptional animal nutrition products through our unique, patented process.





Protein + Starch



| \bigotimes | Oilseed cell-wall ruptures | |
|----------------------------------|-----------------------------------------------|--|
| \bigotimes | Yrotein structures change | |
| \bigotimes | Starches gelatinize | |
| Homogenization of feed materials | | |
| \bigotimes | Partial dehydration and sterilization of feed | |

Call 306.543.4777 today!

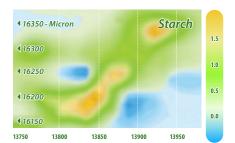
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Formation of Protein-Fat and Protein-Starch Matrices

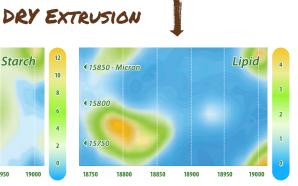
Source: Canadian Light Source 2006

Distribution maps were generated using synchrotron light and microscope aperture of 10 um x 10 um to demonstrate the chemical changes of the feed materials through dry extrusion processing.

- The *starch* peaks become broader and less defined, suggesting a structural change.
- The *lipid* peaks aggregate within the starch source and become more defined, suggesting the formation of new nutritional matrices.







13850

13900

Lipid

13950

0.6

0.4

0.7

0.0

-0.2

Post-extrusion

Results of the Dry Extrusion Process

| \bigotimes | Increased digestibility of starch, proteins (amino acids) and celluloses |
|--------------|-----------------------------------------------------------------------------|
| \bigotimes | Increased metabolic energy |
| \bigotimes | Inactivation of anti-nutritional factors and undesirable enzymes |
| \bigotimes | Sterilization of product from important microorganisms |
| \bigotimes | Improved palatability |
| \bigotimes | Exceptional shelf life |
| \bigotimes | Consistent and reliable nutrient supply |

Quality Assurance

- Good Manufacturing Practices (GMP) at every level of production.
- In-house NIR analytical analysis of the the nutrient profile for both raw materials and the finished feed ingredient.
- Our facilities are CFIA approved to ensure all manufacturing controls and quality control programs are active and enforced. Our facilities are animal protein free.

HACCP certified facilities.

"Our goal is to provide customers with a product that offers EXCEPTIONAL quality and consistency."

– Tim Wiens President O&T Farms



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|------------------|----------------------|
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Pre-extrusion

◀ 16350 - Micron

16300

16250

16200

◀ 16150

13800

13750